

歐品電子(昆山)有限公司

OUPIIN ELECTRONIC(KUNSHAN) CO.,LTD.

PACKAGING SPECIFICATION (包裝作業規範)

CONFIDENTIAL TOP SECRET

SPEC.NO.(規範編號) Q9111SPP-094				PAGE	1/5	REV.	N
APPLICABLE CUSTOMER (適用客戶)	ALL	APPLICABLE PRODUCT (適用產品)	9111-45xxxCxxPU 9111-45xxxCxxPU/Axxx 9111-45xxxCxxDU 9111-45xxxCxxDU/Axxx 9111-45xxxAxCxxDU(/Axxx) 9111-45xxxAxCxxPU 9111-45xxHxCxxPU	PACKAGING CATEGORY (包裝方式)	TUBE PACKING		

REVISION HISTORY (修訂履歷)

ECN REV. NO	PAGE (頁次)								
	1	2	3	4					
L	Increase the packing instruction (增加包裝說明)								
M	Updated 120p packaging quantity (更新120PIN 包裝數量)								
N	Add P/N (增加料号)								

DIVISION (事業單位)	Product Development (產品開發課)	APPROVED (核准)		CHECKED (審核)		PREPARED (制表)	CCH10/17/24
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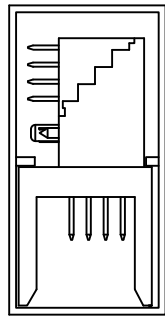
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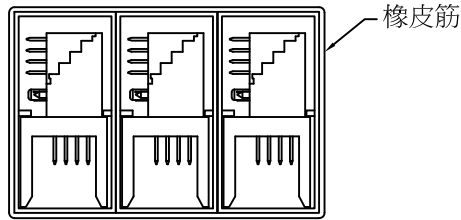
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PACKING OPERATION DIAGRAM & INSTRUCTION (包裝作業圖示及說明)

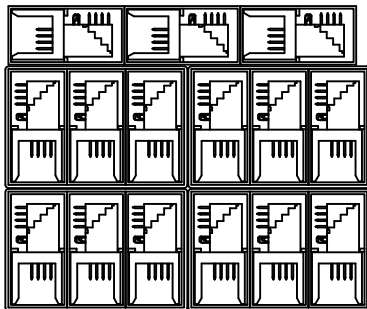
REMARK (備注)



Drawing One: Product Installing Mode
(圖一產品裝入方式)



Drawing Two: Each Bundle three Tube
(圖二: 每3管為1捆)



Drawing Three: Lay two bundles in each layer. Install in three layers, 5 bundles, 15 tubes in all.
(圖3)每層放2捆。分3層放入, 一盒共5捆, 共15管)
Disposing schematic diagram of Tube in the inner box, for reference.
(管在內盒的擺放示意圖, 供參考)

一.Inner box packing mode: (內盒包裝方式)

- (1).Each tube packing mode: Stuff one end of tube with stopper, stuff the other end of the tube after load into definite quality of product, as shown in drawing One. And stuffing in stopper, the end of the stopper must be level with the tube mouth, can't be shown.
(每管包裝方式: 用塞子塞住管子一頭, 放入一定數量產品後, 塞住另一頭, 裝入方式如(圖一)所示。且塞子塞入後, 末端要和管口平齊, 不可外露。)
- (2). Devide each three tube product in one layers, laying mode: As shown in Drawing Two, the two ends are away from tube mouth 50mm, fix them with 1PCS rubber band.
(每3管產品分1層, 放置方式: 如(圖2)所示, 兩頭離管口50mm處, 各用1PCS橡皮筋纏2道固定。)
- (3). Lay fifteen tubes in one case with three layers, two bundles in one layer. As shown in drawing Three.
(一盒15管分3層放入, 每層放2捆。如(圖三)所示)
- (4). This way is not suitable for packing 9111-45481C10DU-A002
(此包裝方式不適用與9111-45481C10DU-A002。)

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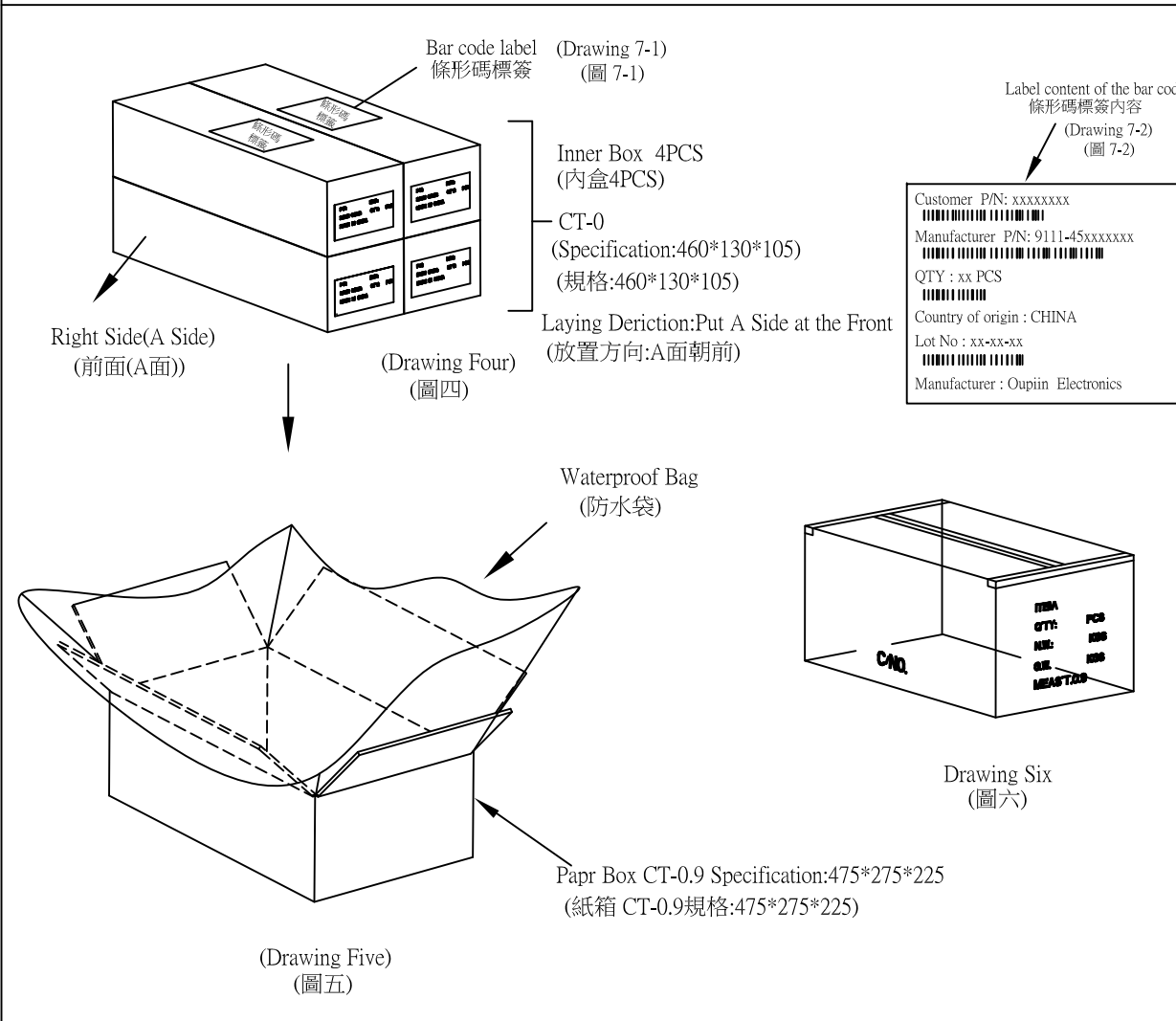
PACKAGING SPECIFICATION (包裝作業規範)

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PACKING OPERATION DIAGRAM & INSTRUCTION (包裝作業圖示及說明)

REMARK (備注)



二.Outer box packing mode: (外箱包裝方式)

- (1).Paper box CT-0.9 Standart 1 PCS.
(紙箱CT-0.9規格 1 PCS.)
 - (2).Put waterproof bag 1 PCS in the paper box.
(紙箱內側放入防水袋 1 PCS.)
 - (3).Put 4PCS inner box filled with product in the waterproof bag.
(于防水袋內放入4PCS裝滿產品之內盒.)
 - (4).Laying mode of the four inner boxes is that A side in front side., the laying mode of the four inner boxes must in one direction.
(四個內盒的放置方式為1面朝前放置,四內盒放置方向須一致.)
 - (5).The detailed specification of inner box is shown in page two.
(內盒之詳細包裝規範如第2頁.)
 - (6).After laying inner boxes, tie the waterproof bag tightly.Seal the surface of the outer box.(Drawing Six)
(放好內盒，扎緊防水袋。將外箱上層封口。(圖六))
 - (7).Stick the label of minimum supplies bar code(the design of the bar code label according to Fig.7-2) on the top of inner box
在每個內盒上面分別貼條形碼標籤(條形碼標籤的樣式如圖7-2)
- The form on the right and flank side of the bo must be filled correctly and clearly, take actual testing weight as the standard of every box gross weight.
(外箱之正麥和側麥所要填寫之項目要填寫正確,清晰,每箱之毛重應以實測重量為準.)

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SPEC.NO.(規範編號)		Q9111SPP-094								PAGE:	4/5	REV.	N
PACKING MATERIAL (包裝材料)			PRODUCT P/N	PACKING N.W.	PACKING QUANTITY (包裝數量)					WEIGHT (重量) kg			
MATERIAL NAME (材料名稱)	PART NO. (料號)	Q'TY	(產品料號)	(包材重量)	PCS/TUBE	TUBE/INNER BOX	PCS/INNER BOX	INNER BOX/BOX	PCS/BOX	N.W./PCS	N.W./BOX	G.W./BOX	
PAPER BOXES (紙箱)	CT-0.9	1	9111-45120XxCxxDU	5.63	7	15	105	4	420	0.027769	11.66	17.29	
PACKING INNER BOX (內紙箱)	CT-0	4	9111-45144XxCxxDU	5.63	5	15	75	4	300	0.033323	10.00	15.63	
			9111-45168XxCxxDU	5.63	4	15	60	4	240	0.038876	9.33	14.96	
			9111-45192XxCxxDU	5.63	4	15	60	4	240	0.044430	10.66	16.29	
TUBE (管子)	TUBE-45	60	9111-4596XxCxxDU	5.63	8	15	120	4	480	0.022215	10.66	16.29	
			9111-4524XxCxxDU	5.63	34	15	510	4	2040	0.005554	11.33	16.96	
			9111-4548XxCxxDU	5.63	17	15	255	4	1020	0.011108	11.33	16.96	
TUBE PLUG (塞子)	-----	120	9111-4572xxCxxxU/(Axxx)	5.63	11	15	165	4	660	0.016661	11.00	16.63	
			9111-4524xCxxDU/Axxx	5.63	34	15	510	4	2040	0.005600	11.42	17.05	
			9111-4548xCxxDU/Axxx	5.63	17	15	255	4	1020	0.011200	11.42	17.05	
WATERPROFF BAG (防水袋)	PE100*70	1	9111-4548xCxxPU/Axxx	5.63	17	15	255	4	1020	0.010760	10.98	16.61	
			9111-4524xCxxPU/Axxx	5.63	34	15	510	4	2040	0.005380	10.98	16.61	
			9111-4596AxCxxPU	5.63	8	15	120	4	480	0.022200	10.66	16.29	
DRYING AGENT (干燥劑)	-----	3	9111-4548AxCxxPU	5.63	17	15	255	4	1020	0.011100	11.32	16.95	
			9111-4524AxCxxPU	5.63	34	15	510	4	2040	0.005550	11.32	16.95	
RUBBER RIBE (橡皮筋)	-----	120	9111-45144AxCxxPU	5.63	5	15	75	4	300	0.033300	9.99	15.62	
			9111-4548HxCxxPU	5.63	17	15	255	4	1020	0.011390	11.62	17.25	
			9111-4596A2CB30PU/Axxx	5.63	8	15	120	4	480	0.022200	10.66	16.29	

1.NOTE:

(注意) When the finished products have been made,take the actual weight as the standard of gross weight in each box.

(成品出貨時,每箱之毛重應以實測重量為準)

When the finished products have been made,stick the proper designation list on the box according to product demand.

(成品出貨時,依據出貨要求貼上相對應的標籤單)

CT-1.6 Produce goods taiwan , CT-1.9 Produce goods shanghai. (CT-1.6出貨台灣OP , CT-1.9出貨上海SH)

It doesn't influence the manner of packing with the gold-plated way to print word way.Can amalgamate.(印)

字之說明請參閱本式之影印包裝式樣,可以共用

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PACKING MATERIAL (包裝材料)		PRODUCT P/N	PACKING N.W.	PACKING QUANTITY (包裝數量)						WEIGHT (重量) kg		
MATERIAL NAME (材料名稱)	PART NO. (料號)	Q'TY	(產品料號)	(包材重量)	PCS/TUBE	TUBE/INNER BOX	PCS/INNER BOX	INNER BOX/BOX	PCS/BOX	N.W./PCS	N.W./BOX	G.W./BOX
PAPER BOXES (紙箱)	CT-0.9	1	9111-45120AxCxxDU/Axxx	5.63	7	15	105	4	420	0.026290	11.04	16.67
PACKING INNER BOX (內紙箱)	CT-0	4										
TUBE (管子)	TUBE-45	60										
TUBE PLUG (塞子)	-----	120										
WATERPROFF BAG (防水袋)	PE100*70	1										
DRYING AGENT (干燥劑)	-----	3										
RUBBER RIBE (橡皮筋)	-----	120										

1.NOTE:

(注意) When the finished products have been made,take the actual weight as the standard of gross weight in each box.

(成品出貨時,每箱之毛重應以實測重量為準)

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字方式明細金方式不影響包裝方式,可以共用)