

# 歐品電子(昆山)有限公司

OUPIIN ELECTRONIC(KUNSHAN) CO.,LTD.

## PACKAGING SPECIFICATION (包裝作業規範)

CONFIDENTIAL  TOP SECRET

SPEC.NO.(規範編號)	Q9111SPP-356					PAGE	1/5	REV.	Q	
APPLICABLE CUSTOMER (適用客戶)	ALL	APPLICABLE PRODUCT (適用產品)	9111-72AxxxCxxU 9111-72BxxxCxxU 9111-72CxxxCxxU-Axxx 9111-72A110xCxxU-A001 9111-72A110xCxxU-A002 9111-B72CxxCxxU 9111-72CLxxxCxxU 9111-72ABxxxCxxU 9111-B72AxxxCxxU				PACKAGING CATEGORY (包裝方式)	TUBE PACKING		

### REVISION HISTORY (修訂履歷)

REV.	ECN NO	PAGE (頁次)								
		1	2	3	4	5				
H		Revise the manner of packing (修改包裝數量.)								
J		Revise the manner of packing (修改包裝數量.)								
K		Increase exterior case and inner case label (增加外箱與內箱標籤.)								
L		Newly-increased material number (修改料號.)								
M		Add New number (修改料號.)								
N		Revise the manner of packing (修改包裝數量.)								
P		Add New PN (增加料号.)								
Q		Modify the weight of packaging materials (修改包裝重量.)								

DIVISION (事業單位)	Product Development (產品開發課)	APPROVED (核准)		CHECKED (審核)		PREPARED (制表)	GSS 2023/5/12
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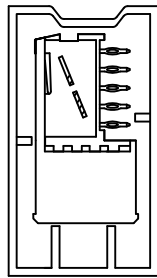
PACKAGING SPECIFICATION (包裝作業規範)

<input checked="" type="checkbox"/> CONFIDENTIAL <input type="checkbox"/> TOP SECRET	
PAGE	2/5
REV.	Q

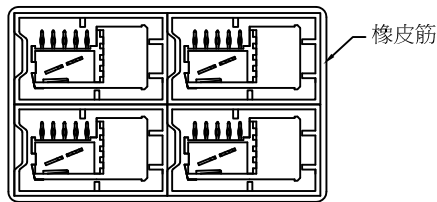
SPEC.NO.(規範編號) Q9111SPP-356

PACKING OPERATION DIAGRAM & INSTRUCTION (包裝作業圖示及說明)

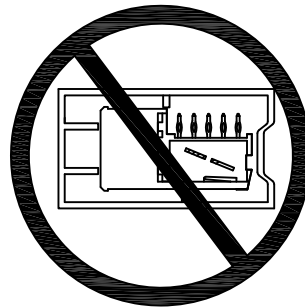
REMARK (備注)



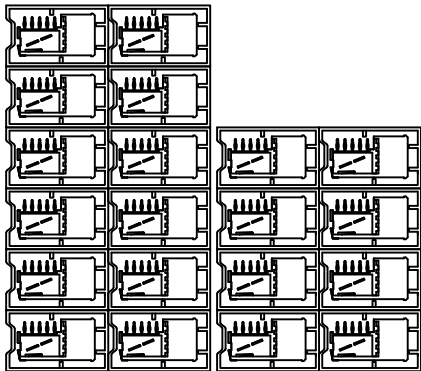
Drawing One: Product Installing Mode  
(圖一產品裝入方式)



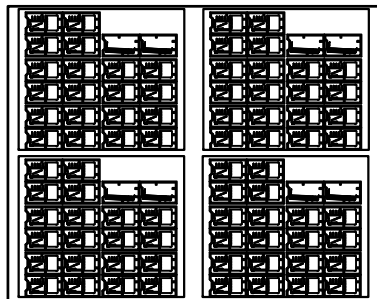
Drawing Two: Each Bundle Four Tubes  
(圖二: 每4管為1捆)



Drawing Two: Each Bundle Four Tubes  
(圖四: 錯誤包裝方式)



(圖3-1)



(圖3-2) 9111-72xxxx3CxxU



Drawing five  
(圖五)

Drawing Three:Lay two bundles in each layer.Install in three layers.Five bundles,twenty tubes in all.  
(圖3)每層放2捆。分3層放入,一盒共5捆,共20管)  
Disposing schematic diagram of Tube in the inner box, for reference.  
(管在內盒的擺放示意圖,供參考)

## 一.Inner box packing mode: (內盒包裝方式)

- (1).Each tube packing mode:Stuff one end of tube with stopper, stuff the other end of the tube after load into definite quality of product. as shown in drawing One.And stuffing in stopper,the end of the stopper must be level with the tube mouth, can't be shown.  
(每管包裝方式:用塞子塞住管子一頭,放入一定數量產品後,塞住另一頭,裝入方式如(圖一)所示.且塞子塞入後,末端要和管口平齊,不可外露.)
- (2).Devide each four tubes product in three layers, laying mode:As shown in Drawing Two, the two ends are away from tube mouth 50mm, fix them with 1PCS rubber band.  
(每4管產品分3層,放置方式:如(圖2)所示,兩頭離管口50mm處,各用1PCS橡皮筋纏2道固定.)
- (3).Lay five bundles in one case with three layers, two bundles in one layer ,20 tubes in all. As shown in drawing Three.  
(一盒5捆分3層放入,每層放2捆。共20管。如(圖3-1)所示)
- (4).Attention: The wrong manner of packing will cause the products to be damaged seriously, such as Drawing 4  
(注意:錯誤的包裝方式會導致產品嚴重損壞,如圖4)
- (5).After each tube of products is full of, the stopper must be inserted in the tube, withstand the products on one side  
(每管產品放滿后,一邊塞子必須按入管中,把產品頂住(圖5))

### NOTE:

The iron shell of 3C in all 9111-72xxxx3CxxU material number, the manner of packing such as icon 3-2.  
(所有料號中3C的增加鐵殼,包裝方式如圖示3-2.)

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<input checked="" type="checkbox"/> CONFIDENTIAL		<input type="checkbox"/> TOP SECRET	
PAGE	3/5	REV.	Q

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## PACKING OPERATION DIAGRAM & INSTRUCTION (包裝作業圖示及說明)

Inner Box 4PCS  
(內盒4PCS)

CT-0  
(Specification:460\*130\*105)  
(規格:460\*130\*105)

Laying Deriction:Put A Side at the Front  
(放置方向:A面朝前)

Right Side(A Side)  
(前面(A面))

(Drawing Four)  
(圖四)

Waterproof Bag  
(防水袋)

(Drawing Five)  
(圖五)

Papr Box CT-0.9 Specification:475\*275\*225  
(紙箱 CT-0.9規格:475\*275\*225)

南寧富桂精密工業有限公司	
供應商:	上海歐品機電科技有限公司
物料名稱:	Hard metric 2mm 連接器
規格型號:	9111-xxxxxxx
物料料號:	xxxxxxxxxxx
生產日期:	20xx-xx-xx
數量:	xxxpcs
訂單號:	xxxxxxx
ROHS	

外箱標籤

Customer P/N:WN14xxxx
Manufacturer P/N: 9111-xxxxxxxxxxx
QTY: xx PCS
Country of origin: CHINA
Lot No: xx-xx-xx
Manufacturer: Oupiin Electronics

內箱標籤  
(Drawing Seven)  
(圖七)

Drawing Six  
(圖六)

## REMARK (備注)

### 二.Outer box packing mode:

(外箱包裝方式)

- (1).Paper box CT-0.9 Standart 1 PCS.  
(紙箱CT-0.9規格 1 PCS.)
- (2).Put waterproof bag 1 PCS in the paper box.  
(紙箱內側放入防水袋 1 PCS.)
- (3).Put 4PCS inner box filled with product in the waterproof bag.  
(于防水袋內放入4PCS裝滿產品之內盒.)
- (4).Laying mode of the four inner boxes is that A side in front side, the laying mode of the four inner boxes must in one direction.  
(四個內盒的放置方式為1面朝前放置,四內盒放置方向須一致.)
- (5).The detailed specification of inner box is shown in page two.  
(內盒之詳細包裝規範如第2頁.)
- (6).After laying inner boxes, tie the waterproof bag tightly.Seal the surface of the outer box.(Drawing Six)  
(放好內盒,扎緊防水袋。將外箱上層封口。(圖六))

The form on the right and flank side of the bo must be filled correctly and clearly, take actual testing weight as the standard of every box gross weight.

(外箱之正麥和側麥所要填寫之項目要填寫正確,清晰,每箱之毛重應以實測重量為準.)

- (7).(case and inner case label (Fig. 7) outside carton ,This label is only suitable for Nanning in this customer of the Guangxi Zhuang Autonomous Region richly,can't be handwritten)  
(紙箱外箱與內箱標籤(圖七),該標籤隻適用於南寧富桂該客戶,不可手寫)

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SPEC.NO.(規範編號)		Q9111SPP-356		PAGE:		4/5		REV.		Q		
PACKING MATERIAL (包裝材料)			PRODUCT P/N	PACKING N.W.	PACKING QUANTITY (包裝數量)					WEIGHT (重量) kg		
MATERIAL NAME (材料名稱)	PART NO. (料號)	Q'TY	(產品料號)	(包材重量)	PCS/TUBE	TUBE/INNER BOX	PCS/INNER BOX	INNER BOX/BOX	PCS/BOX	N.W./PCS	N.W./BOX	G.W./BOX
PAPER BOXES (紙箱)	CT-0.9	1	9111-72A110xCxxU(-Axxx)	4.41	8	20	160	4	640	0.012400	7.94	12.35
PACKING INNER BOX (內紙箱)	CT-0	4	9111-72B110xCxxU(-Axxx)	4.41	9	20	180	4	720	0.011764	8.47	12.88
			9111-72B125xCxxU(-Axxx)	4.41	8	20	160	4	640	0.013368	8.56	12.97
			9111-72B95xCxxU(-Axxx)	4.41	10	20	200	4	800	0.010160	8.13	12.54
TUBE (管子)	TUBE-72	80	9111-72C55xCxxU(-Axxx)	4.41	16	20	320	4	1280	0.007470	9.56	13.97
			9111-72CL55xCxxU(-Axxx)	4.41	16	20	320	4	1280	0.006450	8.26	12.67
			9111-72AB110xCxxU(-Axxx)	4.41	8	20	160	4	640	0.014045	8.99	13.40
TUBE PLUG (塞子)	-----	160	9111-72AB125xCxxU(-Axxx)	4.41	8	20	160	4	640	0.015961	10.21	14.62
			9111-72AB95xCxxU(-Axxx)	4.41	10	20	200	4	800	0.012130	9.70	14.11
			9111-72x1103CxxU(-Axxx)	4.41	產品 8pcs/tube 鐵殼 80pcs/tube	20 2	160 160	4	640	0.012955	8.29	12.70
WATERPROFF BAG (防水袋)	PE100*70	1	9111-72B1103CxxU(-Axxx)	4.41	產品 9pcs/tube	20	180	4	720	0.012145	8.74	13.15
					鐵殼 90pcs/tube	2	180					
					產品 8pcs/tube	20	160					
DRYING AGENT (干燥劑)	-----	3	9111-72x1253CxxU(-Axxx)	4.41	鐵殼 80pcs/tube	2	160	4	640	0.013718	8.78	13.19
					產品 10pcs/tube	20	200					
RUBBER RIBE (橡皮筋)	-----	40	9111-72x953CxxU(-Axxx)	4.41	鐵殼 100pcs/tube	2	200	4	800	0.010715	8.57	12.98
					產品 100pcs/tube	20	200					

1.NOTE:

(注意) When the finished products have been made,take the actual weight as the standard of gross weight in each box.

(成品出貨時,每箱之毛重應以實測重量為準)

When the finished products have been made,stick the proper designation list on the box according to product demand.

CT-1.6 Produce goods taiwan ,CT-1.9 Produce goods shanghai. (CT-1.6出貨台灣OP,CT-1.9出貨上海SH)

It doesn't influence the manner of packing with the gold-plated way to print word way,Can amalgamate.(印字方式跟鍍金方式不影響包裝方式,可以共用)

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CONFIDENTIAL  TOP SECRET

PAGE: 5/5 REV. Q

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PACKING MATERIAL (包裝材料)			PRODUCT P/N	PACKING N.W.	PACKING QUANTITY (包裝數量)					WEIGHT (重量) kg		
MATERIAL NAME (材料名稱)	PART NO. (料號)	Q'TY	(產品料號)	(包材重量)	PCS/TUBE	TUBE/INNER BOX	PCS/INNER BOX	INNER BOX/BOX	PCS/BOX	N.W./PCS	N.W./BOX	G.W./BOX
PAPER BOXES (紙箱)	CT-0.9	1	9111-72x553CxxU(-Axxx)	4.41	產品 16pcs/tube	20	320	4	1280	0.007725	9.89	14.30
					鐵殼 160pcs/tube	2	320					
PACKING INNER BOX (內紙箱)	CT-0	4	9111-B72A110xCxxU(-Axxx)	4.41	8	20	160	4	640	0.012400	7.94	12.35
			9111-B72C55xCxxU(-Axxx)	4.41	16	20	320	4	1280	0.007470	9.56	13.97
TUBE (管子)	TUBE-72	80	9111-72MxCxxU	4.41	8	20	160	4	640	0.012400	7.94	12.35
TUBE PLUG (塞子)	-----	160										
WATERPROFF BAG (防水袋)	PE100*70	1										
DRYING AGENT (干燥劑)	-----	3										
RUBBER RIBE (橡皮筋)	-----	40										

1.NOTE:

(注意) When the finished products have been made,take the actual weight as the standard of gross weight in each box.  
(成品出貨時,每箱之毛重應以實測重量為準)

When the finished products have been made,stick the proper designation list on the box according to product demand.

CT-1.6 Produce goods taiwan i. (CT-1.6出貨台灣OP)

It doesn't influence the manner of packing with the gold-plated way to print word way.Can amalgamate.(印字方式跟鍍金方式不影響包裝方式,可以共用)