



PRODUCT SPECIFICATION OF OUPIIN

PRODUCT SPECIFICATION

(產品規格書)

產品名稱 Description	產品料號 Part No.	圖號 Drawing No.
Modular Jack F &F1&F2 Type	8949-Fxx-06YFA	8949D02004
	8949-F1xx-06YNA	8949D02083
	8949-F188-06SYA	8949D02112
	8949-F264-06YPA	8949D02170
	8949-F144-06BNA-1	8949D02185

PRODUCT NAME (產品名稱)	DOCUMENT No.: (文件編號)	Rev. (版本)	OUPIIN
Modular Jack F &F1&F2 Type	8949spec-F+F1+F2	C (I563)	(歐品)
	Approved (核準)	Checked (審核)	Prepared (製作)
	Q.A. Section Chief	Allen	08.20/2018



PRODUCT SPECIFICATION OF OUPIIN

1. SCOPE (範圍)

This product specification defines the product performance and the test methods to ascertain the performance of the Moular Jack F Type (F Type.& F1 Type& F2 Type), which is designed and manufactured by Oupiin Electronic Co.,Ltd.

(本產品規格書規定了由歐品電子有限公司生產的 Moular Jack F Type (F Type & F1 Type& F2 Type) 型連接器產品的特性及測試方法.)

2. REFERENCE DOCUMENTS (參考文件)

MIL-STD-1344A	Test method for electrical connector (電子連接器測試方法)
MIL-STD-202	Test method for electrical components (電子零件測試方法)
EIA 364	Test method for electrical components (電子零件測試方法)

3. FEATURE & DIMENSIONS (特徵及尺寸)

3.1. PRODUCT DIMENSION (產品尺寸)

These connectors shall have the dimensions as shown in drawing.

(本產品的相關尺寸參考圖面.)

3.2. PCB/PANEL LAYOUT (印刷電路板佈局)

The recommended PCB layout is shown in drawing.

(本產品適用的 PCB layout 參考圖面.)

3.3. BILL OF MATERIAL (材料清單)

Harmful material control follow the requirement of RoHS. The bill of material and product number is described in drawing.

(有害物質控制符合RoHS指令要求.本產品使用的材料參考附件.)

3.4. MECHANICAL & ELECTRICAL CHARACTERISTIC (機械及電氣特性)

The connector shall have the mechanical and electrical performance as described in drawing.

(本產品的機械及電氣特性見圖面：)

3.5. PACKAGING (包裝)

Products shall be packaged according to requirements specified in purchase order for safe delivery, connector container and the packaging method are shown in package specification.



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(產品可依客戶指定要求包裝，包裝材料與包裝方式參見產品包裝規範。)

3.6 RATING CURRENT AND RATING VOLTAGE 額定電流與額定電壓

Rating current is 1.5 A, rating voltage is 150V DC/AC RMS.

額定電流 1.5 A，額定電壓 150V DC/AC RMS。

3.7 STORAGE AND OPERATING TEMPERATURE 儲存與使用溫度

Temperature range: -40°C~+85°C, including terminal temperature rise for rating current.

溫度範圍：-40°C~+85°C，包含接觸端子的額定電流溫升。

4. ENVIRONMENTAL (環境要求)

4.1. SOLDERABILITY (可焊性)

Connectors meet solder ability to MIL-STD-202F. Finish shall be free of contaminants.

(產品可焊性符合 MIL-STD-202F 標準規定的相關要求，表面不得有污染物。)

4.2. RESISTANCE TO SOLDER HEAT (耐焊接熱)

WAVE SOLDERING (波峰接)

Each cycle consists of three consecutive phases.(每個焊接週期包括三個連續的階段)

1. Preheat (預熱)

The steady temperature of the preheat zone is 90~125°C.

(預熱區最終溫度控制在90~125°C)

2. Soldering (焊接)

To avoid the secondary tin-melting, the temperature on PCB upper surface is 160°C Max. for products with lead, or 200°C Max. for lead-free products. The temperature of the PCB bottom surface shall not be exceed 100°C more than the temperature of the PCB upper surface. The peak temperature is during 220~240°C for products with lead, or 230~250°C for lead-free products. The tin dip time is duration for 3~5 seconds.

(有鉛產品板面溫度不得超過160°C，無鉛產品板面溫度不得超過200°C，以防止貼片零件二次熔錫。板面溫度與板底的溫度溫差不得超過100°C。板下溫度峰值有鉛產品維持在220~240°C，無鉛產品控制在230~250°C。浸錫時間控制在3~5秒。)

3. Cool Down (冷卻)

Cool down shall not exceed 6°C per second.

(冷卻速度不超過6°C/秒。)

Note: (說明)

Device temperature measurements are referenced from the top-center of the package outer surface.

(設備溫度量測時以從頂部中間位置測量為準。)



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5. PERFORMANCE AND TEST DESCRIPTION

(性能及測試)

5.1. REQUIREMENT (要求)

Product is designed to meet electrical, mechanical, and environmental performance requirements specified in **Table I**.

(本產品設計符合附表一所述的機械，電氣及環境要求。)

5.2. TEST CONDITION (測試條件)

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

(除非特別注明，所有測試在室溫條件下完成；)

5.3. SAMPLE SELECTION (樣品選擇)

Test samples shall be selected at random from current production. No test samples shall be reused. Samples are pre-conditioned with 10cycles of durability. Each group shall be containing 5 test samples.

(測試樣品從現生產的產品中隨機抽取，所有測試過的樣品不得重複使用。樣品已預先插拔10次，每組測試有5個樣品；)



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Table I: Test Requirements and Procedures

(附錄一:測試要求)

Items (項目)	Requirements (要求)	Test Methods (檢測方法)
1. Confirmation of Product (產品確認)	Product shall be conforming to the requirements of applicable product drawing. 產品必須符合相關產品圖面的要求。	Visually, dimensions and functionally inspected per applicable product drawing. 依相關產品圖面，檢查產品的外觀、尺寸及功能。
2. Contact Resistance (接觸阻抗)	30 mΩ Max. initial (最大.初態)	Subject mated contacts assembled in housing to closed circuit of 100 mA max. at open circuit voltage of 20 mV max. (所述固定在外殼裏的端子連結到一個封閉回路中測試：電流 100 mA，電壓 20 mV max.)
3. Insulation Resistance (絕緣阻抗)	500 MΩ Min. (最小)	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. MIL-STD-202, Method 302, Condition B (100 V DC±10%). (測試產品端子間以及端子與接地間的電阻，適用：MIL-STD-202,方法 302，條件 B) (100V DC±10%)
4. Dielectric Withstanding Voltage (耐電壓)	Connector must withstand test potential of 1000 V AC for 1 minute. (樣品必須承受測試電壓 1000V AC，時間一分鐘)	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. EIA-364-20B, (測試產品端子間以及端子與接地間的電壓，適用：EIA-364-20B)
5. Durability (Repeated Mating/Unmated) (耐久性)	Contact Resistance: 50 mΩ Max. after testing. (測試後接觸阻抗最大 50mΩ)	The sample should be mounted the tester and fully mated and unmated 750 cycles specified at the rate of 25mm/min (重復進行配合產品 750 次插拔.)
6. Connector Mated Force (產品插入力)	2 contacts -----1.6Kgf Max. 4 contacts -----1.8Kgf Max. 6 contacts -----2.1Kgf Max. 8 contacts -----2.3Kgf Max. 10 contacts -----2.5Kgf Max.	Measure force necessary to unmated between the counterparts connectors.. (軸向力以 25±3mm/分的速度從塑膠本體對插後拔出)
7. Humidity (恆溫恆濕)	After testing, no damage, Contact Resistance 40 mΩ max.	Temperature :40±2° C 96 hours. (溫度：40±2° C 96 小時)



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	(測試後,產品無損壞， 接觸阻抗：40 mΩ 最大)	Relative Humidity : 90-95%; (相對濕度 : 90-95% ;) Duration :96 Hours. MIL-STD-202, Method 108, (時間：96 小時；MIL-STD-202，方法 108。)
8. Salt Spray (鹽水噴霧)	After testing, no damage, Contact Resistance 50 mΩ max. (測試後,產品無損壞， 接觸阻抗：50 mΩ 最大)	5±1% salt concentration 48 hours 35±2°C MIL-STD-202, Method 101 Condition B. (鹽水濃度 (重量比) 5±1%，時間 48 小時， 溫度 35±2°C；MIL-STD-202， 方法 101 條件 B.) IEC-364-26A
9.High Temperature (高溫測試)	After testing, no damage, Contact Resistance 50 mΩ max. (測試後,產品無損壞， 接觸阻抗：50 mΩ 最大)	Subject product to 85±2°C for 96 hours continuously. MIL-STD-202, Method 108. (產品置於85±2°C連續96小時，適用MIL-STD-202， 方法108。)
10. Solder ability (可焊性)	Appearance of the specimen shall be inspected after the test with the assistance of a magnifier capable of giving a magnification of 10 X for any damage such as pinholes, void or rough surface. (樣品在測試完成後，在放大倍數為 10 倍的顯微鏡下，檢查外觀損壞如：小孔， 空焊，外觀粗糙度；)	Soldering time: 3 to 5 Seconds (焊接時間：3~5秒) Soldering Temperature: 245+0/-5°C. (焊接溫度：245+0/-5°C.)



PRODUCT SPECIFICATION OF OUPIIN

Material Housing : 005-1-PBT (Grey)

[SGS Test Report Click here](#)

[如需 SGS 測試報告請點選此處](#)

長春人造樹脂廠股份有限公司

台北市 10477 松江路三零一號七樓

CHANG CHUN PLASTICS CO.,LTD.

TLX:2253 LONGLITE

NO.301 SONGKIANG ROAD, 7FL., TAIPEI 10477 TAIWAN

FAX: (02)25033378

CABLE ADDRESS: LONGLITE TAIPEI

TEL: (02)25038131

材 質 證 明
MATERIAL FORMULATION CONFIDENTIAL REPORT

廠商 Customer :

材質名稱 Type of Material : PBT (Poly Butylene terephthalate)聚丁烯對苯二甲酸酯

規格 Grade : PBT-4830

說明 Description :

PBT-4830 複合材料包含 PBT 純樹脂、溴化耐燃劑及添加劑。PBT-4830 完全符合 RoHS 指令的規定。

The raw material of PBT-4830 compound contains PBT pure resin, brominated flame retardant, and a few of additives. Our PBT-4830 are completely up to the regulations specified in RoHS directive.

PBT 複合材料成分表

Chemical Composition of PBT Compound

組成 Chemical Composition		規格 Grade	PBT-4830	
		Molecular formula	CAS Number	含量(%) Content (%)
1	PBT 樹脂 PBT resin	(C ₁₂ H ₁₂ O ₄) _n	26062-94-2	45~63
2	玻璃纖維 Glass Fiber	SiO ₂ · CaO · Al ₂ O ₃	65997-17-3	28~32
3	溴化耐燃劑 Brominated Flame Retardant	(C ₁₈ H ₁₆ Br ₄ O ₃) _n (C ₁₆ H ₁₀ Br ₄ O ₃) _n	68928-70-1 71342-77-3	6~12
4	耐燃劑 Flame Retardant	Sb ₂ O ₃	1309-64-4	2~4
5	添加劑 Additives	N.A.	NA	1~7

供應商 MATERIAL SUPPLIER

Company: CHANG CHUN PLASTICS CO., LTD. KAOHSIUNG FACTORY

Signature: Ching-Neng Tseng / Deputy Chief Manager / Technical Section

Address: No.14 KUNG-YEH 1ST ROAD, JEN-WU INDUSTRIES DISTRICT,

KAOHSIUNG TAIWAN, ROC.

Date: Jul. 09, 2007.





PRODUCT SPECIFICATION OF OUPIIN

Material Housing :UL

Component - Plastics

E59481

CHANG CHUN PLASTICS CO LTD

7TH FL, 301 SONGKIANG RD, TAIPEI TW

4830

Polybutylene Terephthalate (PBT), glass reinforced, "LONGLITE", furnished as pellets

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
ALL	3.0-3.2	V-0	0	1	75	75	75

Comparative Tracking Index (CTI): 3

Dimensional Stability (%): -

High-Voltage Arc Tracking Rate (HVTR): 2

High Volt, Low Current Arc Resis (D495): 7

Dielectric Strength (kV/mm): -

Volume Resistivity (10xohm-cm): -

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by ULI.

Report Date: 1987-09-01
Last Revised: 2006-08-02

Underwriters Laboratories Inc®



IEC and ISO Test Methods

Test Name	Test Method	Units	Thickness Tested (mm)	Value
IEC Flammability	IEC 60695-11-10	Class (color)	3.0-3.2	V-0 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m2	-	-
ISO Izod Impact	ISO 180	kJ/m2	-	-
ISO Charpy Impact	ISO 179-2	kJ/m2	-	-

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PRODUCT SPECIFICATION OF OUPIIN

Material Housing : 023-PBT (Black)

[SGS Test Report Click here](#)

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長春人造樹脂廠股份有限公司

台北市松江路三〇一號七樓

CHANG CHUN PLASTICS CO., LTD.

NO.301, SONGKIANG ROAD, 7TH FL.,
TAIPEI, 10477 TAIWAN

TEL:886-2-25001883
FAX:886-2-25018018

CCP PBT 4830BK PROPERTIES

MATERIAL : PBT4830BK

VENDOR: CHANG CHUN PLASTICS CO., LTD.

TEST ITEM	TEST METHOD	UNIT	QC RANGE
比重 (SPECIFIC GRAVITY)	ASTM D-792		≥ 1.57
灰份 (ASH)		%	28-32
抗張強度 (TENSILE STRENGTH)	ASTM D-638	KG/CM ²	≥ 1000
伸長率 (ELONGATION)	CCP METHOD	%	≥ 3.0
抗折強度 (FLEXURAL STRENGTH)	ASTM D-790	KG/CM ²	≥ 1500
抗折模數 (MODULUS)	ASTM D-790	KG/CM ²	≥ 70000
衝擊強度 (IMPACT STRENGTH, NOTCHED)	ASTM D256	KG-CM/CM	≥ 7.0
熔融指數 (MELT INDEX)	ASTM D-1238	g/10MIN	14-26



PRODUCT SPECIFICATION OF OUPIIN

Material Housing :UL

QMFZ2 Component - Plastics Wednesday, May 25, 2005 E59481

CHANG CHUN PLASTICS CO LTD
7TH FL 301 SONGKIANG RD TAIPEI TW

Material Designation: **PBT-4830**

Product Description: Polybutylene Terephthalate (PBT), glass reinforced, designated "LONGLITE" furnished as pellets.

Color	Min. Thick. (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str	IEC GWIT	IEC GWFI
ALL	3.0-3.2	V-0	0	1	75	75	75	-	-
CTI: 3	IEC CTI (V): -	HVTR: 2			D495: 7			IEC Ball Pressure (°C): -	
Dielectric Strength (kV/mm): -		Volume Resistivity (10¹⁰ ohm-cm): -						Dimensional Stability(%): -	
ISO Tensile Strength (MPa): -		ISO Flexural Strength (MPa): -						ISO Heat Deflection (°C): -	
ISO Tensile Impact (kJ/m²): -		ISO Izod Impact (kJ/m²): -						ISO Charpy Impact (kJ/m²): -	

Report Date: 9/1/1987 Underwriters Laboratories Inc®

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PRODUCT SPECIFICATION OF OUPIIN

Material Contact : Copper Alloy (GW)

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CERTIFICATE OF MATERIAL

Date : NOV. 04, 2015
 Customer : Foretech Electronics Co.,Ltd.
 Commodity: PHOSPHOR BRONZE WIRE C5100 0.45MM

YOUNG LIM ELECTRONICS COMPANY
 71-1, YANGBEOL-RI, DPO-EUP,
 GWANGJU-SI, GYUNGSANG-DO, KOREA

ITEM	Nominal Dimension		Quantity		Test				Inspection Result		Eddy
	Size(mm)	O.D.(mm)	Reel	Weight(kg)	T.G(N/mm)	ELP(%)	Bend(90°)	Resistance(mΩ/4cm)	Dimension	Surface	Current Test
C5100	0.45	0.451	40	1,503.7	958.0		8	24.2	OK	OK	OK
Chemical	Element	Cu	Zn	Ni	Fe	Pb	Sn	P	Cu+Sn+P		
	Spec	Min	Rem	-	-	-	4.2	0.03	-		
		Max		-	-	-	-	5.8	0.35	-	
	C5100	95.2570	0.01458	0.00885	0.00100	0.00353	4.58670	0.12009	99.96379		

Remarks : We hereby certify that above material has been tested to comply with the specification

Manager of Quality dept : *JUNG YEON_MO*



PRODUCT SPECIFICATION OF OUPIIN

Material Shell : Copper Alloy (Brass C2680)

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REPORT OF MATERIAL TEST 材料測試報告

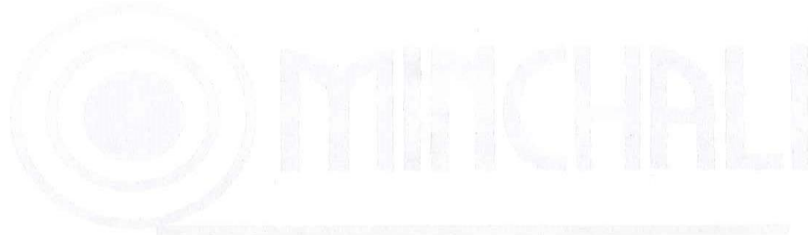
ISO 9001
ISO/TS 16949
IECQ QC080000
ISO 14001
OHSAS 18001 & TOSHMS

No. : 3C1556

DATE: DEC.26,2014

Customer 顧客名稱 : 歐品電子有限公司
Commodity 商品名稱 : C 2680 R BRASS STRIP (H)
Applied Standard 引用標準 : JIS H 3100 Copper and Copper alloy sheets, plates and strips

Manufacture No.	銅帶卷號	3AA046A	
(Specification)	產品規格	Standard	
Thickness (mm)	產品厚度		0.400
Width (mm)	產品寬度		27.500
Length (mm)	產品長度		
(Chemical Analysis Test)	化性測試		
Cu(%)	銅	64.000-68.000	64.947
Fe(%)	鐵	max. 0.050	0.013
Pb(%)	鉛	max. 0.0500	0.0003
Zn(%)	鋅	REM.	REM.
(Mechanical & Physical Test)	物性測試		
Thickness Test (mm)	厚度測試	-0.015 +0.010	0.394
Width Test (mm)	寬度測試	-0.10 +0.00	GOOD
Tensile Strength (kgf/mm2)	抗拉強度	42.00 - 55.00	51.06
Elongation (%)	伸長率	-	17.92
Hardness Test (Hv)	硬度	140.0 - 160.0	158.0 - 160.0
Grain Size (mm)	結晶粒度	-	0.015
Electric Conductivity (%)	導電率	-	26.20
(Other Information)	其他資訊		
Delivery No.	出貨單號	3CA079	
Customer Purchase Order	採購單號	PO.B02A14101603	



QA Supervisor: 周建偉

A980301 G3A00203AH

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