



PRODUCT SPECIFICATION OF OUPIIN

PRODUCT SPECIFICATION
(產品規格書)

Ordering information

9302- 2A1 S24 N 1 1 1 A CB30 K A
 Series Female S:Signal N:W/O 1:Begin DIM 1:W/O Front A: Signa CBContact K : Straddle A : Tray
 Straighy Pin Post G=1.10mm Key, With Pitch 1.27 Au+Pd/Ni Type Package
 H16P02 Host Board B: Signa ,Dip Tin30 μ”
 1: END DIM Key. Pitch 2.54
 G=1.30mm 3:W/O Front
 Key, With
 Host Board
 Key, Wit
 Screw Holes.

PRODUCT NAME (產品名稱)	DOCUMENT No.: (文件編號)	Rev. (版本)	OUPIIN
High Power and Signal Edge Card Connector (RoHS)	9302spec-2AS24K	A4(I800)	(歐品)
	Approved (核準)	Checked (審核)	Prepared (製作)
	Q.A. Section Chief	Joseph Yen	JUN.05/2017



PRODUCT SPECIFICATION OF OUPIIN

1. SCOPE (範圍)

This product specification defines the product performance and the test methods to ascertain the performance of the High Power and Signal Edge Card Connector, which is designed and manufactured by Oupiin Electronic Co., Ltd. This product specification is applicable but not only for those part numbers which be shown in the cover page.

本產品規格書規定了由歐品電子有限公司設計生產的 High Power and Signal Edge Card Connector 連接器，產品的特性及測試方法。本產品規格書適用於但不局限於封面所顯示的產品料號。

2. REFERENCE DOCUMENTS (參考文件)

MIL-STD-1344	Test method for electrical connector 電子連接器測試方法
MIL-STD-202	Test method for electrical components 電子零件測試方法
EIA364	Test method for electrical components 電子零件測試方法
JIS C 0051	Test method for electrical components 電子零件測試方法
IEC-512-3	IEC standard for current carrying capacity tests IEC電流測試標準

3. FEATURE & DIMENSIONS (特徵及尺寸)

3.1. PRODUCT DIMENSION (產品尺寸)

These connectors shall have the dimensions as shown in drawing.

(本產品的相關尺寸參考圖面.)

3.2. PCB/PANEL LAYOUT (印刷電路板佈局)

The recommended PCB layout is shown in drawing.

(本產品適用的 PCB layout 參考圖面.)

3.3. BILL OF MATERIAL (材料清單)

Harmful material control follow the requirement of RoHS. The bill of material and product number is described in drawing.

(有害物質控制符合RoHS指令要求.本產品使用的材料參考附件.)

3.4. MECHANICAL & ELECTRICAL CHARACTERISTIC (機械及電氣特性)

The connector shall have the mechanical and electrical performance as described in drawing.

(本產品的機械及電氣特性見圖面：)

3.5. PACKAGING (包裝)

Products shall be packaged according to requirements specified in purchase order for safe delivery, connector container and the packaging method are shown in package specification.

(產品可依客戶指定要求包裝，包裝材料與包裝方式參見產品包裝規範。)



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3.6 RATING CURRENT AND RATING VOLTAGE 額定電流與額定電壓

Rating current: Signal pin 1.5A; Power pin 12.5A.

額定電流: Signal pin 1.5A ; Power pin 12.5A.

Rating voltage: : Signal pin 30V; Power pin 250V.

額定電壓: Signal pin 30V; Power pin 250V.

3.7 OPERATING AND STORAGE TEMPERATURE 操作與儲存溫度

Temperature range: -55°C~+105°C, including terminal temperature rise for rating current.

Storage Temperature :0°C~+40°C, Humidity: 80%RH under , Time limit is 18 months the products are stored .

溫度範圍: -55°C~+105°C,包含接觸端子的額定電流溫升.

儲存溫度: 0°C~+40°C , 濕度: 80%RH以下,產品限存時間為18個月

4. ENVIRONMENTAL (環境要求)

4.1. SOLDERABILITY (可焊性)

Connectors meet solder ability to MIL-STD-202. Finish shall be free of contaminants.

(產品可焊性符合 MIL-STD-202 標準規定的相關要求, 表面不得有污染物.)

4.2. RESISTANCE TO SOLDER HEAT (耐焊接熱)

WAVE SOLDERING (波峰接)

Each cycle consists of three consecutive phases.(每個焊接週期包括三個連續的階段)

1. Preheat (預熱)

The steady temperature of the preheat zone is 90~125°C.

(預熱區最終溫度控制在90~125°C)

2. Soldering (焊接)

To avoid the secondary tin-melting, the temperature on PCB upper surface is 160°C Max. for products with lead, or 200°C Max. for lead-free products. The temperature of the PCB bottom surface shall not be exceed 100°C more than the temperature of the PCB upper surface. The peak temperature is during 220~250°C for products with lead, or 235~265°C for lead-free products. The tin dip time is duration for 3~10 seconds.

(有鉛產品板面溫度不得超過160°C, 無鉛產品板面溫度不得超過200°C, 以防止貼片零件二次熔錫。板面溫度與板底的溫度溫差不得超過100°C。板下溫度峰值有鉛產品維持在220~250°C, 無鉛產品控制在235~265°C。浸錫時間控制在3~10秒。)

3. Cool Down (冷卻)

Cool down shall not exceed 6°C per second. (冷卻速度不超過6°C/秒.)

Note: (說明)

Device temperature measurements are referenced from the top-center of the package outer surface.

(設備溫度量測時以從頂部中間位置測量為準.)

5. PERFORMANCE AND TEST DESCRIPTION

(性能及測試)

5.1. REQUIREMENT (要求)

Product is designed to meet electrical, mechanical, and environmental performance requirements specified in **Table I**.

(本產品設計符合附表一所述的機械，電氣及環境要求。)

5.2. TEST CONDITION (測試條件)

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

(除非特別注明，所有測試在室溫條件下完成；)

5.3. SAMPLE SELECTION (樣品選擇)

Test samples shall be selected at random from current production. No test samples shall be reused. Samples are pre-conditioned with 10cycles of durability. Each group shall be containing 5 test samples.

(測試樣品從現生產的產品中隨機抽取，所有測試過的樣品不得重複使用。樣品已預先插拔10次，每組測試有5個樣品；)

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Table I: Test Requirements and Procedures

(附錄一:測試要求)

Items 項目	Requirements 要求	Test Methods 測試方法
1. Confirmation of Product 產品確認	Product shall be conforming to the requirements of applicable product drawing. 產品必須符合相關產品圖面的要求。	Visually, dimensions and functionally inspected per applicable product drawing. 依相關產品圖面，檢查產品的外觀、尺寸及功能。
2. Contact Resistance 接觸阻抗	Power pin:0.6 mΩ Max.initial. Signal pin:25 mΩ Max.initial. Contact resistance change Δ 10 mΩ Max Power pin 初始狀態 0.6mΩ Max, Signal pin 初始狀態 25mΩ Max, 接觸電阻變化值 Δ 10 mΩ Max	Subject mated contacts assembled in housing to closed circuit of 20 mA max. EIA 364 TP06 所述固定端子連結到一個封閉回路中測試,電流 20 mA max,電壓 20 mV max。適用：EIA 364 TP06
3. Insulation Resistance 絕緣阻抗	Power pin: 5000 MΩ Min. Signal pin: 500 MΩ Min. Power pin 最小 5000 MΩ. Signal pin 最小 500 MΩ.	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. EIA 364 TP06 ,Condition B (500 V DC \pm 10%). 測試產品相鄰端子間以及端子與接地間的電阻 適用：EIA 364 TP06,條件 B (500 V DC \pm 10%)。
4. Dielectric Withstanding Voltage 耐電壓	Power pin must withstand test potential of 1000 VAC RMS for 1 minute, current leakage must be 1.0mA Max. Signal pin must withstand test potential of 500 VAC RMS for 1 minute, current leakage must be 1.0mA Max. Power pin 必須承受測試電壓 1000 VAC RMS，時間 1 分鐘，漏電流不大於 1.0 mA。 Signal pin 必須承受測試電壓 500 VAC RMS，時間 1 分鐘，漏電流不大於 1.0 mA。	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. MIL-STD-202, Method 301. 對產品相鄰端子間以及端子與接地間加載電壓，並測試其漏電流。適用：MIL-STD-202，方法 301。
5. Durability (Repeated Mating/Un-mating) 耐久性	Power Contact Resistance Less Than 0.6 mΩ and Signal Contact Resistance Change 10 mΩ max.	Repeat mate and unmated for connector 200 cycles, at a speed of 127mm per minute. 重復進行配合產品 200 次插拔，速度 127mm/分



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	<p>After testing. 測試後電源針接觸阻抗不超過 0.6 mΩ, 信號針接觸阻抗比初始值增大不超過 10 mΩ。</p>	鐘。
<p>6. Mating /Un-mating Force 插入力/拔出力</p>	<p>Power : Mating force:0.98N/Pin Pair Max. Un-mating force:0.25N/Pin Pair Min 插入力最大: 0.98N/Pin Pair Max. 拔出力最小: 0.25N/Pin Pair Min Signal: Mating force: 0.22N/Pin Pair Max. Un-mating force:0.06N/Pin Pair Min 插入力最大: 0.22N/Pin Pair Max. 拔出力最小: 0.06N/Pin Pair Min</p>	<p>At a speed of 25.4±3 mm/minute, apply axial insert the mating part into fully or pull out from the subject product. 以 25.4±3 mm/分鐘的速度，軸向完全插入對配插件到被測產品中或從被測產品中拔出。</p>
<p>7. Vibration Sinusoidal Low Frequency 低頻正弦振動</p>	<p>No electrical discontinuity less than 1µs shall occur, Power Contact Resistance Less Than 0.6 mΩ and Signal Contact Resistance Change 10 mΩ max. After testing. 不允許出現超過 1 µs 的瞬間斷開， 測試後電源針接觸阻抗不超過 0.6 mΩ，信號針接觸阻抗比初始值增大不超過 10 mΩ。</p>	<p>Subject mated connector to 10-550-10 Hz traversed in 1 minute at 1.5mm amplitude, 2 hours each of 3 mutually perpendicular planes, 對測試產品，在頻率變化每分鐘從 10 mA potential applied. MIL-STD-202, Method 201.10-550-10 Hz,振幅 1.5 mm 條件下，在互相垂直的三個面上，每個面 2 小時下測量，電流 10 mA。適用：MIL-STD-202，方法 201。</p>
<p>8. Thermal Shock 溫度沖擊</p>	<p>Power Contact Resistance Less Than 0.6 mΩ and Signal Contact Resistance Change 10 mΩ max. After testing. 不允許出現超過 1 µs 的瞬間斷開， 測試後電源針接觸阻抗不超過 0.6 mΩ，信號針接觸阻抗比初始值增大不超過 10 mΩ。</p>	<p>Temperature range from -55°C to +85°C. Start from -55°C, after 30 minutes, change to +85°C; change time is no more than 5 minutes, total 5 cycles. 溫度變化範圍：-55°C~+85°C。從-55°C 開始，30 分鐘後換到+85°C，轉換時間不超過 5 分鐘，共 5 個循環。</p>
<p>9. Humidity-Temperature Cycle 溫濕度循環</p>	<p>Power Contact Resistance Less Than 0.6 mΩ and Signal Contact Resistance Change 10 mΩ max. After testing. 不允許出現超過 1 µs 的瞬間斷開， 測試後電源針接觸阻抗不超過 0.6 mΩ，信號針接觸阻抗比初始值增大</p>	<p>Subject product to 25~65°C, 90-95%.R.H 10Cycles. EIA-364-31B 產品置於 25~65°C,相對濕度：90-95%,循環 10 次,適用：EIA-364-31B</p>



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	不超過 10 mΩ。	
10.High Temperature Life 高溫老化	Power Contact Resistance Less Than 0.6 mΩ and Signal Contact Resistance Change 10 mΩ max. After testing. 不允許出現超過 1 μs 的瞬間斷開，測試後電源針接觸阻抗不超過 0.6 mΩ，信號針接觸阻抗比初始值增大不超過 10 mΩ。	Subject product to 105°C for 240 hours continuously. MIL-STD-202, Method 108, condition A. 產品置於 105°C 連續 240 小時。 適用：MIL-STD-202，方法 108，條件 A。
11. Salt Spray 鹽霧	Power Contact Resistance Less Than 0.6 mΩ and Signal Contact Resistance Change 10 mΩ max. After testing. 不允許出現超過 1 μs 的瞬間斷開，測試後電源針接觸阻抗不超過 0.6 mΩ，信號針接觸阻抗比初始值增大不超過 10 mΩ。	5±1% salt concentration 48 hours 35±2°C MIL-STD-202, Method 101, condition B. 鹽水濃度 5±1%，時間 48 小時，溫度 35±2°C。 適用：MIL-STD-202，方法 101，條件 B。



PRODUCT SPECIFICATION OF OUPIIN

Material Housing : 069-LCP(Black)

[SGS Test Report Click here](#)

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長春人造樹脂廠股份有限公司

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CHANG CHUN PLASTICS CO.,LTD.

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LONGLITE TAIPEI
TLX:22535 LONGLITE

No.301, SONGKIANG ROAD, 7TH FL.,
TAIPEI, 10477 TAIWAN

TEL: (02)2503-8131 (REP)
FAX: (02)2503-3378

Technical Data

LONGLITE®

Liquid Crystalline Polymer Compound LCP-270B3G/ LCP-270N3G

LCP-270B(N)3G is liquid crystalline polymer which contains glass fiber filler. LCP-270B(N)3G has advantages of high heat resistance, strength and good flowability.

Physical Properties :

Items	Unit	Test Method	LCP-270B3G* LCP-270N3G
Features	heat resistance/low warpage		
Filler	%	---	Glass Fiber
Filler Content		ASTM	30
Specific Gravity	---	D792	1.62
Water Absorption	%	D570	0.042
Shrinkage	MD	CCP method	0.20
	TD		0.40
Tensile Strength(RT)	MPa	D638	130
Tensile Elongation(RT)	%		2.0
Flexural Strength (RT)	MPa	D790	185
Flexural Modulus (RT)	GPa		14.5
Izod Impact (3.0t/w notched)	J/m	D256	110
HDT (264 psi)	°C	D648	270
Dielectric Strength	KV/mm	D149	19
Arc Resistance	sec	D495	150
UL-94(NC, BK)	Rating	UL94	V-0
Tracking Resistance (CTI)	V	D257	125

* Typical data : Not to be constructed as specification
LCP-270B(N)3G B : Black N : Natural color



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Material Housing :UL

UL iQ™ for Plastics

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Component - Plastics

E59481

CHANG CHUN PLASTICS CO LTD

7TH FL, 301 SONGKIANG RD, TAIPEI 104 TW

270(X1)3G

Liquid Crystal Polymer (LCP), "LONGLITE", furnished as pellets

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
BK	0.3	V-0	4	0	130	130	130
	1.0	V-0	2	0	130	130	130
	3.0	V-0	0	0	130	130	130

Comparative Tracking Index (CTI): **4**

Inclined Plane Tracking (IPT): -

Dielectric Strength (kV/mm): -

Volume Resistivity (10⁸ ohm-cm) : -

High-Voltage Arc Tracking Rate (HVTR): **2**

High Volt, Low Current Arc Resis (D495): **5**

Dimensional Stability (%): -

(X1) - Maybe replace by one letter N representing Natural color or B representing Black color

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report Date:2013-07-12
Last Revised:2013-07-12

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IEC and ISO Test Methods

Test Name	Test Method	Units	Thickness Tested (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	0.3	V-0 (BK)
			1.0	V-0 (BK)
			3.0	V-0 (BK)
Glow-Wire Flammability (GWF1)	IEC 60695-2-12	C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-

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PRODUCT SPECIFICATION OF OUPIIN

Material Power Pin : Copper Alloy (C1840)

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INSPECTION REPORT

客戶名稱 CUSTOMER	弘振企業股份有限公司
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鎧 蔚 企 業 有 限 公 司
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 New Taipei City 24158, Taiwan
 TEL : +886-2-2278-1989 FAX : +886-2-2999-9687

品名 PRODUCT	C18400-R480	母料號碼 LOT NO	A09H15-2	日期 DATE	2014/11/11
規格 SIZE	0.6 X 310	重量 QUANTITY	1784 KG	序號 NO.	131200010

化學成份 CHEMICAL COMPOSITION

成分符號 ELEMENT	Cu	CR	ZR						
規格 SPEC (%)	MIN		0.2	0.03					
	MAX		1.2	0.3					
分析值 ANALYSIS VALUE	99.1125	0.6696	0.1582						

機械特性試驗 MECHANICAL TESTING

項目 ITEM	抗拉強度 Tensile Strength N/mm ²	屈服強度 Yield Strength N/mm ²	伸長率 Elongation %	導電率 Electrical Conductivity %IACS	硬度 Hardness (for reference only) HV
規格 SPEC	MIN	480	450	8	83
	MAX	560			180
實測值 MEASURED VALUE	486	454	12-12.1	87.11	145

尺寸量測 GEOMETRICAL DIMENSIONS

項目 ITEM	厚度 Thickness (mm)	寬度 Width (mm)	粗糙度 Ra um		
規格 SPEC	MIN	0.570	309		
	MAX	0.630	311	0.15	
實測值 MEASURED VALUE	0.600	310	0.06-0.08		

備註 REMARKS

*厚度 ≤ 0.12T 以下者, 硬度僅供參考.

責任者

品質擔當者





PRODUCT SPECIFICATION OF OUPIIN

Material Signal Pin : Copper Alloy (Phosphor Bronze)

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REPORT OF MATERIAL TEST 材料測試報告

ISO 9001
ISO/TS 16949
IECQ QC080000
ISO 14001
OHSAS 18001 & TOSHMS

No.: 251197

DATE: MAY. 21, 2013

Customer 顧客名稱 : 名佳利金屬工業股份有限公司
Commodity 商品名稱 : C5210R PHOSPHOR BRONZE FOR SPRING (EH)
Applied Standard 引用標準 : CNS 9503 Phosphor Bronze Sheets, Plates and Strips

Manufacture No.	銅捲製號	24M007A	
(Specification)	產品規格	Standard	
Thickness (mm)	產品厚度	0.300	
Width (mm)	產品寬度	622.000	
Length (mm)	產品長度		
(Chemical Analysis Test)	化性測試		
P(%)	磷	0.030 - 0.350	0.128
Sn(%)	錫	7.000 - 9.000	7.938
Cu+Sn+P(%)	銅錫磷	min. 99.700	99.942
(Mechanical & Physical Test)	物性測試		
Thickness Test (mm)	厚度測試	-	0.292
Width Test (mm)	寬度測試	-0.10 +0.00	GOOD
Tensile Strength (kgf/mm2)	抗拉強度	min. 65.00	72.26
Elongation (%)	伸長率	min. 10.00	23.54
Hardness Test (Hv)	硬度	200.0 - 230.0	224.0 - 226.0
Grain Size (mm)	結晶粒度	-	0.010
Electric Conductivity (%)	導電率	-	12.10
(Other Information)	其他資訊		
Delivery No.	出貨單號		



QA Supervisor: 周建偉

A980301 S1800901ME

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